Qty:

6 Um:

Each

: CONSOLE SIDE RH (206 HI-SLOPE)

: D26022

: N/A

: B

: D2602 REV B

: 24/03/2009

Date:

Tuesday, 03/03/2009 4:12:10 PM

User:

Julie Dawson

Process Sheet

Drawing Name

Part Number

Material

Due Date

Drawing Number

Project Number

Drawing Revision

Customer

: CU-DAR001 Dart Helicopters Services

Job Number : 46249 : 11001

Estimate Number

P.O. Number

Previous Run

This Issue : 03/03/2009

: NC Prsht Rev.

First Issue

: //

Type : SMALL /MED FAB

: 45391

S.O. No. :

Written By Checked & Approved By

Comment

Reformat KJ/RF

Issue with part number D2602-1 Note: Est Rev:E Now On Waterjet 07-03-22 JLM

DD vereified by:EC RevB as per dwg ECN1059

Additional Product

Job Number:



Seq. #:

Machine Or Operation:

Description:

1.0

M2024T3S040



Comment: Qty.: 1.4146 sf(s)/Unit

8.4874 sf(s) Total:

2024-T3 .040 sheet

B 9-4-13

2024-T3 .040 sheet

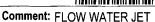
Material: 2024-T3 (QQ-A-250/4) 0.040" thick

(M2024T3S.040) Batch 110337

2.0

WATER JET





1-Cut as per Dwg D2602

*******Same_Cutting File for -1 & -2 *****

Dwg Rev:

139-4-13

Prog Rev:

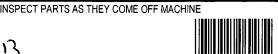


2-Deburr if necessary

3.0

QC2

B9413



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0

QC8

SECOND CHECK

Comment: SECOND CHECK



Dart Aerospace Ltd

W/O:		WORK ORDER CH	ANGES								
DATE	STEP	PROCEDURE CHANGE By		Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector				
						**.					
	,										

Part No	:	PAR #:	Fault Category:	NCR: Yes N	o DQA:	Date:	
Resolution:		esolution:	QA: N/C Clos	sed:	Date: _		
		V	VORK ORDER NON-CON	FORMANCE (NCR)			
D.475	0.755	Description of NC	Corrective Action	n Section B	Verification	Annroyal	Annrow
DATE	STEP	Section A	Initial Action Des	cription Sign &	Castian	Approval	Approv

		Description of NC		Corrective Action Section B		Verification	A	A 1
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Approval Chief Eng	Approval QC Inspector
•••								

NOTE: Date & initial all entries

Tuesday, 03/03/2009 4:12:10 PM Date: User: Julie Dawson **Process Sheet** Customer: CU-DAR001 Dart Helicopters Services Drawing Name: CONSOLE SIDE RH (206 HI-SLOPE) Job Number: 46249 Part Number: D26022 Job Number: Seq. #: **Machine Or Operation:** Description: BRAKE NC NC BRAKE 5.0 Comment: NC BRAKE 1-Deburr if necessary 2-Form as per Dwg D2602 INSPECT WORK TO CURRENT STEP 6.0 QC5 Comment: INSPECT WORK TO CURRENT STEP 7.0 HAND FINISHING1 HAND FINISHING RESOURCE #1 Comment: HAND FINISHING RESOURCE #1 Acid etch and Alodine as per QSI 005 4.1 INSPECT POWDER COAT/CHEMICAL CONVERS QC3 8.0 Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION PACKAGING RESOURCE #1 9.0 PACKAGING 1 Comment: PACKAGING RESOURCE #1 Identify and Stock Location: QC21 FINAL INSPECTION/W/O RELEASE 10.0 Comment: FINAL INSPECTION/W/O RELEASE Job Completion 11 09.04.14

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W/O:				WORK ORDER	CHANGES					
DATE	STEP		PRO	CEDURE CHANGE		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
					,					
Part No);	P	AR #:	Fault Category:	NCI	R: Yes	No DQ	A:	Date: _	
Resolution:		lesolution:		Disposition:	QA:	N/C	Closed:		Date: _	

NCR:			WORK ORDE	ER NON-CONFORMAN	CE (NCR)		·				
		Description of NC	Corrective Action Section B			Verification	A	A			
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Approval Chief Eng	Approval QC Inspector			
						:					
						:					

NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order: /	16249
Description: Console Side LH/RH	Part Number:	D2602-1/-2
Inspection Dwg: D2602 Rev: A1		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

	X	First Arti	cle	Prot	otype		
Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method o		omments
12.000	+/-0.010	11.498	×				
4.062	+/-0.010	4.060	×				
10.700	+/-0.010	10,694	*				
0.838	+/-0.010	,838	*				-
Ø0.098	+0.005/-0.000	.101	*				
;							
				-			
Measured by:	₩.	Audited by:			Prototype	Approval:	N/A
Date:	9-4-13	Date:	09604	1.4		Date:	
Rev Date A 04.02.25	Change New Issue					Revised b	Approved

